

IMPLANTABLE CABLE HAVING SECURELY ATTACHED
RING CONTACTS AND METHOD OF MANUFACTURING THE SAME

ABSTRACT

5 A method of manufacturing a biological electrical
stimulus cable. The method begins with a cable portion
having a plurality of first conductive wires set into a
length of insulative material. A portion of the insulative
material is removed from the surface creating an exposed
10 first wire surface. Then, a second conductive wire is
connected to the exposed first wire surface and a preformed
conductive ring is threaded onto the cable portion and
electrically connected to the second conductive wire.